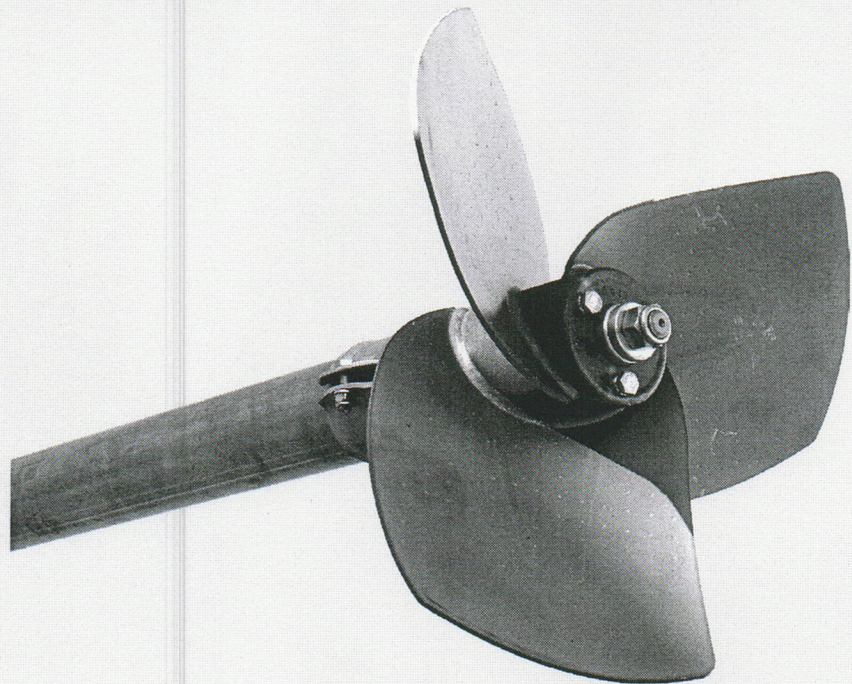


## Replacing the propeller



## Installation instruction

Original edition

## Replacing the propeller - Installation instruction



### Requirements

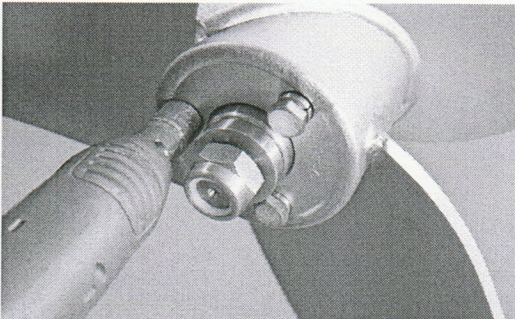
In the Installation instruction are all important information for the assembly summed up.

Read the entire Installation instruction carefully and install the product just, if you have understand the Installation instruction.

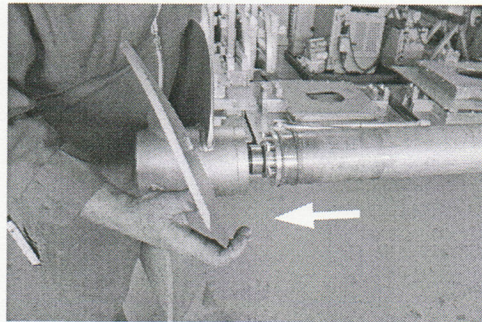
### Short-Cuts and Explanations

WAF	Width field across
V2A	ss304
V4A	ss316

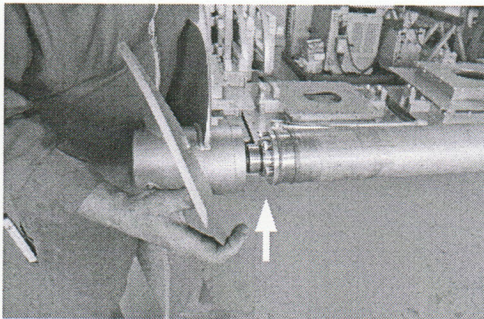
## Installation Instruction



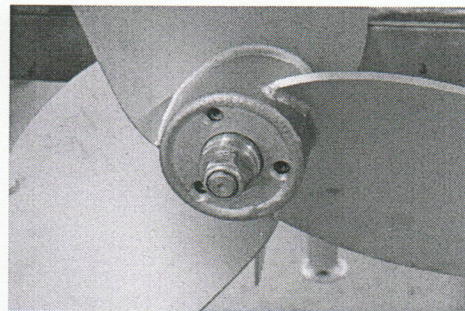
1. Loosen 3x V2A-M12-hexagon screws (WAF19). Remove the screws and limes rings (conical lock washer).



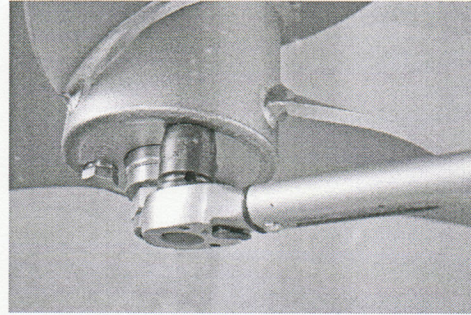
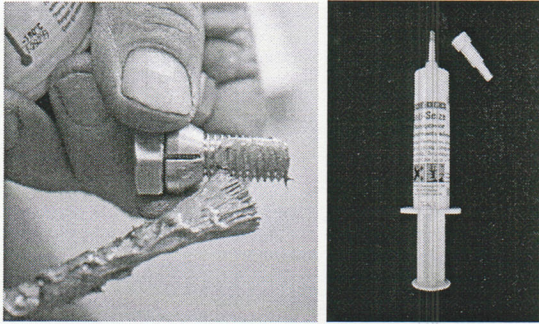
2. Remove propeller.



3. Slip the new propeller on the tube. Take care, that the bearing housing flange and agitator shaft have little erosion, otherwise replace the bearing housing and if necessary use SUMA-protective tube.



4. Adjust the holes on the grain.



5. Slip 3x V2A-limes rings (concial lock washer) on 3x V2A-M12-screws (WAF19) and grease the winding with Anti-Seize.
6. Screw in 3x V2A-M12-hexagon screws (WAF19) with limes rings and tighten them with 70 Nm.

**Attention:** SUMA suggested to use new hexagon screws and limes rings!



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